

PHILIP MORRIS USA  
MARLBORO STANDARDIZATION  
RUN NUMBER 6 DATA REQUIREMENTS  
OF DRYING THRU PACK (MS4CODE2.FRM)

FIELD NO	FIELD NAME	VARIB UNITS	DATA	DESCRIPTION
1	FACRUNCIGX	NONE	_____	STANDS FOR FACTORY, RUN, CIGARETTE, EXP TOB. EX:MC6KSD=MC, RUN 6, KING SIZE, DET.
2	SCORE	NONE	_____	LIKING SCALE SCORE. TO BE SUPPLIED BY PANEL LATER.
3	OVENDRY	% OV	_____	OV OF CUT FILLER ENTERING ADT OR LEGG DRYER.
4	OVEDRY	% OV	_____	OV OF CUT FILLER EXIT ADT OR LEGG DRYER
5	TPEXDRY	DEG F	_____	TEMPERATURE OF CUT FILLER EXIT ADT OR LEGG DRYER
6	TPENACF	DEG F	_____	TEMPERATURE OF CUT FILLER ENTERING AFTER CUT FLAVOR CYLINDER.
7	OVENACF	% OV	_____	OV OF CUT FILLER ENTERING AFTER CUT FLAVOR CYLINDER.
8	OVENACF	% OV	_____	OV OF CUT FILLER EXIT AFTER CUT FLAVOR CYLINDER.
9	BCVEXFWB	CC/GM	_____	CORRECTED BORGWALDT CYLINDER VOLUME OF CUT FILLER EXIT FINAL WEIGH BELT
10	BVEXFWB	CC/GM	_____	BORG CYLINDER VOLUME OF CUT FILLER EXIT FINAL WEIGH BELT
11	ON06EXFWB	%	_____	SIEVE FRACTION ON 06 OF CUT FILLER EXIT FINAL WEIGH BELT
12	ON12EXFWB	%	_____	SAME AS ABOVE EXCEPT ON 12
13	ON20EXFWB	%	_____	SAME AS ABOVE EXCEPT ON 20
14	ON35EXFWB	%	_____	SAME AS ABOVE EXCEPT ON 35
15	ONPANEXFWB	%	_____	SAME AS ABOVE EXCEPT ON PAN
16	BV0VEXFWB	% OV	_____	OV OF SAMPLE USED FOR BORG CYL VOL OF CUT FILLER EXIT FINAL WEIGH BELT
17	OVEXFWB	% OV	_____	OV OF CUT FILLER EXIT FINAL WEIGH BELT
18	SIV0VEXFWB	% OV	_____	OV OF SIEVE SAMPLE OF CUT FILLER EXIT FINAL WEIGH BELT
19	BCVEXSIL	CC/GM	_____	CORRECTED BORG CV OF CUT FILLER EXIT CUT FILLER STORAGE SILO
20	BVEXSIL	CC/GM	_____	BORG CV OF CUT FILLER EXIT CUT FILLER SILO
21	ON06EXSIL	%	_____	SIEVE FRACTION ON 06 OF CUT FILLER EXIT CUT FILLER STORAGE SILO
22	ON12EXSIL	%	_____	SAME AS ABOVE EXCEPT ON 12
23	ON20EXSIL	%	_____	SAME AS ABOVE EXCEPT ON 20

PM3000396675

PHILIP MORRIS USA  
MARLBORO STANDARDIZATION  
RUN NUMBER 6 DATA REQUIREMENTS  
OF DRYING THRU PACK (MS4CODE2.FRM)

FIELD NO	FIELD NAME	VARIABLE UNITS	DATA	DESCRIPTION
24	DN35EXSIL	%	_____	SAME AS ABOVE EXCEPT DN 35
25	DNPANEXSIL	%	_____	SAME AS ABOVE EXCEPT DN PAN
26	BVDVEXSIL	% OV	_____	OV OF SAMPLE OF CUT FILLER USED TO DETERMINE BORG CYLINDER VOLUME
27	GVEXSIL8	% OV	_____	OV OF CUT FILLER EXIT CUT FILLER STORAGE SILO
28	SIVDVEXSIL	% OV	_____	OV OF SAMPLE USED TO DETERMINE SIEVE SIZE OF CUT FILLER EXIT CUT FILLER STORAGE SILO
29	BCVEXPAK	CC/GM	_____	CORRECTED CYLINDER VOLUME OF FILLER FROM CIGARETTES FROM PACK
30	BORGENDPAK	NUM	_____	BORG LOOSE ENDS FOR CIGARETTES FROM PACK
31	BVEXPAK	CC/GM	_____	BORG VOLUME OF FILLER FROM CIGARETTES FROM PACK
32	FIRMEXPAK	MM X 10	_____	FIRMNESS OF CIGARETTES FROM PACK
33	CFIRMEXPAK	MM X 10	_____	SAME AS ABOVE EXCEPT CORRECTED
34	OV24EXPAK	% JV	_____	24 PACK OV
35	OV06EXPAK	%	_____	SIEVE FRACTION ON 06 FOR FILLER FROM CIGARETTES FROM PACK
36	DN12EXPAK	%	_____	SAME AS ABOVE EXCEPT DN 12
37	DN20EXPAK	%	_____	SAME AS ABOVE EXCEPT DN 20
38	DN35EXPAK	%	_____	SAME AS ABOVE EXCEPT DN 35
39	DNPANEXPAK	%	_____	SAME AS ABOVE EXCEPT DN PAN
40	BVDVEXPAK	% OV	_____	OV OF SAMPLE USED TO DETERMINE BORG VOL OF FILLER FROM CIGARETTES FROM PACK
41	FIRMVEXPAK	% OV	_____	OV OF SAMPLE USED TO DETERMINE FIRMNESS OF CIGARETTES FROM PACK
42	SIVDVEXPAP	% OV	_____	OV OF SAMPLE USED TO DETERMINE SIEVE SIZE OF FILLER FROM CIGARETTES FROM PACK
43	TOBWTXPAP	MILLGM	_____	WEIGHT OF FILLER PER CIGARETTE FROM PACK

PM3000396676